

011383



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1301
Job Sheet 197644



Part No: 647.1301

Job Qty: 1 pcs

Part Name: EC145 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Due Date: 8/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 13358

Note: 647.1301 REV E IPP REV:A 12.10.05 NEW ISSUE DD VERF:JLM IPP REV B: 13.07.16 AS PER REV B JLM
VERIFIED BY:DD IPP REV:C 14.05.05 AS PER DWG REV C1 DD VERF:JLM IPP REV:D 15.07.08 AS PER
REV D DD VERIFIED BY:JLM IPP REV:E 18.05.02 AS PER REV:E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/5/19		0.00	0.00	Packaging 1 - 1	NL
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

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Container No: S207957



Part: 647.1301

Job No: 197644

Serial No/Batch: S207957

Revision: E

Inspector:

Exp Date:

Instructions: FAA STC SR02290LA 16/06/14v2JCS STC LoA RI

120 QC 4	1 pcs	8/5/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	8/5/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
140 QC 21 - SA	1 pcs	8/5/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Max 125 9-89

8/22/2019

Max B

8/22/2019

DAS 77 9-89

AUG 23 2019

DAS 77 9-89

DAS 70 9-89

AUG 23 2019

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.1301

Location: FG109 EXPIRY DATE OF: RTV Loctite 598: _____ MAGNOBOND 6398 PART 1: _____
 MAGNOBOND 6398 PART 2: _____ SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY
 DATE OF RTV, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***
 135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1301
 140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598,
 MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5200122
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5200123
600.1012	Sealant PR-1425 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5182972
601.045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5164007
601.2375	Washer 9096SA160	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	0480666
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	0049458
601.3004	26S8-11 Camloc Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	3051449
601.3005	2600-L-W Camloc Retainer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124751
601.3006	Camloc Receptacle - 26R 16-1	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	0000326
601.3011	P-Seal 3ped	3 ft (3 ea)	110-Packaging 1 - Pick Kit	91709
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5162314
647.1401	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5166629
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161761
647.1501	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5122326
647.1502	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185334
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5119992
647.1701	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5207701
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100801
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5104070
647.1813	Angle	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	92074
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	8012454
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5022418
647.1816	Support LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	1125082
647.1817	Support RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	1125082
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	510874
647.1910	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	92226
647.1911	Bracket RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	1125082
647.1912	Bracket LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5092728
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100792
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	002782
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5160476
647.2110	Lower Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	1250872
647.2111	Upper Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	173159
647.2201	Cross Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	1362949
647.2510	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5181744
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5180800
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5093966
AN3-11A	Bolt	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5166719
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5162702
AN3C10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5130324
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	1126176
CCR264SS-3-03	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5194456
CCR264SS3-04	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5157070
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135470
CR3213-4-2	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152646
CR3213-4-3	Rivet, Cherry	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5157518
CR3213-4-4	Rivet, Cherry	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	518001
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5143717
CR3213-4-6	Rivet	11 Ea (11 ea)	110-Packaging 1 - Pick Kit	5134756
CR3213-4-7	Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	123785
CR3213-4-8	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5067267

CR3213-6-6	Rivet (601.2995)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	103785
MS21042-08	Use MS21042L08	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5181009
MS21042-3	Nut use MS21042L3 per QSI 017	45 Ea (45 ea)	110-Packaging 1 - Pick Kit	5160253
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5202268
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5161656
MS21286-2N	Grommet	1,1000 Ea (1.1 ea)	110-Packaging 1 - Pick Kit	5151414
MS24694-C52	Screw	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5067269
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5044271
MS27039-08-10	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5128790
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5110826
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5157156
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167200
MS27039-1-15	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5114920
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5127831
MS27039-1-20	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5182777
MS27039C1-06	Screw (601.2459)	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	123525
NAS1149F0332P	Washer (AN960-10L)	102 Ea (102 ea)	110-Packaging 1 - Pick Kit	5167104
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5155006
NAS1149FN832P	Washer (AN960-8)	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5126368x51
NAS1834C3-300	Insert	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5128282
NAS5604-65	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5147397

5167594
x13

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	17	0
	600.0991	1	17	0
	600.1012	1	23	0
	601.2045	1	20	0
	601.2375	3	52	0
	601.2999	3	6	0
	601.3004	2	8	0
	601.3005	2	25	0
	601.3006	2	0	0
	601.3011	3	118	0
	647.0112	8	33	0
	647.1401	1	1	0
	647.1402	1	1	0
	647.1601	1	11	0
	647.1602	1	9	0
	647.1610	1	36	0
	647.1701	2	0	0
	647.1810	1	37	0
	647.1811	2	52	0
	647.1812	13	38	0
	647.1813	2	30	0
	647.1814	1	40	0
	647.1815	1	28	0
	647.1816	1	1	0
	647.1817	1	23	0
	647.1818	1	50	0
	647.1910	4	23	0
	647.1911	1	9	0
	647.1912	1	2	0
	647.1913	1	39	0
	647.1914	1	35	0
	647.1915	1	34	0
	647.2010	2	34	0
	647.2011	2	6	0
	647.2110	1	7	0
	647.2111	1	3	0
	647.2201	1	5	0
	647.2510	4	12	0
	647.2511	4	12	0
	647.3201	1	2	0
	AN3-11A	16	179	0
	AN3-4A	2	450	0
	AN3C10A	2	40	0

AN4CH6A	1	54	0
CCR264SS-3-03	12	408	0
CCR264SS3-04	12	185	0
CCR274SS-3-03	4	191	0
CR3213-4-2	2	182	0
CR3213-4-3	22	227	0
CR3213-4-4	4	143	0
CR3213-4-5	8	304	0
CR3213-4-6	11	153	0
CR3213-4-7	16	118	0
CR3213-4-8	12	49	0
CR3213-6-6	8	224	0
MS21042-08	9	137	0
MS21042-3	45	513	0
MS21042L4	4	2,004	0
MS21047-3	12	261	0
MS21266-2N	1	15	0
MS24694-C52	10	60	0
MS27039-08-07	1	248	0
MS27039-08-10	4	181	0
MS27039-08-13	4	398	0
MS27039-1-07	3	204	0
MS27039-1-10	6	337	0
MS27039-1-14	4	92	0
MS27039-1-15	4	288	0
MS27039-1-17	2	34	0
MS27039-1-20	4	86	0
MS27039C1-06	18	54	0
NAS1149F0332P	102	2,479	0
NAS1149F0432P	8	1,440	0
NAS1149FN832P	18	2,070	0
NAS1834C3-300	2	120	0
NAS6604-66	4	11	0

Part Specifications

Specifications could not be found.

Plex 7/11/19 1:53 PM Dart.lajeunesse.marie

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							
								Completed By			
								Lead hand / Supervisor			
								QC / QA Coordinator			

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NOTES: UNLESS OTHERWISE SPECIFIED

1 AFTER INSTALLATION, APPLY F/N 73 A/R TO FILL GAPS AND FILLET EDGES

2. APPLY F/N 74 TO FAYING SURFACES

3 AT CUSTOMERS OPTION, INSTALL F/N 77 BY MATCH DRILLING ONTO F/N 1

4 INSTALL FOR 647.1301, 647.1302.

5 INSTALL FOR 647.1304, 647.1305.

6 APPLICABLE WHEN EUROCOPTER P/N 145-25001 4.1 IS INSTALLED WITH EUROCOPTER CABLE CUTTER FIXED PROVISIONS.

7 APPLICABLE WHEN REPLACING EUROCOPTER
P/N 145-250074.11

8 INSTALL WITH:

647.1305

647.1307
647.1308

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PROPERTY OF
WITHOUT

BOM Table (Restructured)

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APCX INCLOSURE, INC 880 DAVE ALBROFF C EC145 CABLE CUTTERS KIT	
TOL B 07/06/02 SCALE NONE	QTY 647.1300 3 OF 10
07/06/02 647.1300 NONE	07/06/02 647.1300 NONE